



# MECHANICAL JOINT INTEGRITY - MJ19 HYDRAULIC TORQUED BOLTED CONNECTIONS

## COURSE CONTENT

### AIM

To focus delegates on Mechanical Joint Integrity and the adoption of best practice in ensuring a leak-free 'right first time' joint using hydraulically torqued bolted connection techniques.

### Pre-Requisite

Basic working knowledge of the principles and practice of piping/flanged systems would be advantageous but is not essential.

### Course Duration

1 day.

### Maximum Number

4 persons.

### Training Aids

Lecture notes, audio/visual presentations, examples of tools, flanges, gaskets, bolts and interactive practical demonstrations.

### Assessment

Practical exercises and a written test.

### Certification

On successful completion of the course, candidates will receive an ECITB Certificate in Mechanical Joint Integrity Hydraulically Torqued Bolted Connection Techniques (MJ19).

### Additional Information

Meeting the needs and expectations of service users is of the highest priority to our staff. Therefore if you have any concerns or wish to make a comment about the service please contact: [info@NETA.co.uk](mailto:info@NETA.co.uk)

## COURSE OBJECTIVES

On successful completion of Hydraulically Torqued Bolted Connection Techniques, delegates will be able to:

- Explain how to ensure intended task confirms to intended specifications, methods, process, techniques and procedures
- Dismantle hydraulically torqued bolted connection systems
- Remove components from hydraulically torqued bolted connection systems
- Replace components in hydraulically torqued bolted connection systems
- Assemble and secure hydraulically torqued bolted connections
- Verify the integrity of the assembled joint

## COURSE SYLLABUS

- Health and Safety in Bolted Assembly/Disassembly
- Principles of Bolting
- Principles of Flanges
- Principles of Mechanical Seals
- Principles of Torque Tightening
- Flange joint assembly techniques
- Bolted joint assembly using Hydraulic Torque Equipment
- Principles of Hub and Clamp Pipe Connections

## Course Options

- **Stage 1** – MJI 10, 18 & 19 Training (In Centre Training)
- **Stage 2** – Work Place Practice (Consolidation period of 3 to 12 months to complete Work Based Task Assignment)
- **Stage 3** – Technical Tests (formal assessment of knowledge, skills and ability.)

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CSM: 09/20