# **BOLTED JOINT REFRESHER**

# **COURSE CONTENT**

#### AIM

The aim of this course is to refresh delegates on bolted joints and the adoption of best practice in ensuring a leak-free 'right first time' joint using hydraulically torque and tension bolted connection techniques.

#### **Pre-Requisite**

Must have attended and successfully completed the ECITB MJI 10, 18 and 19 course.

#### **Course Duration**

The duration of this course is 1 day.

#### **Maximum Number**

6 persons.

#### **Training Aids**

Lecture notes, audio/visual presentations, examples of tools, flanges, gaskets, bolts and interactive practical demonstrations.

#### Assessment

None

# Certification

None.

#### **Additional Information**

Meeting the needs and expectations of service users is of the highest priority to our staff. Therefore if you have any concerns or wish to make a comment about the service please contact: info@NETA.co.uk

# **COURSE OBJECTIVES**

On successful completion of Bolted Joint Refresher delegates will be able to:

- Explain how to ensure intended task confirms to intended specifications, methods, process, techniques and procedures
- Dismantle hand torque bolted connection systems
- Remove components from hand torque bolted connection systems
- Replace components in hand torque bolted connection systems
- Assemble, secure and hand torque bolted connections
- Dismantle hydraulically tensioned bolted connection systems
- Remove components from hydraulically tensioned bolted connection system



- Replace components in hydraulically tensioned bolted connection systems
- Assemble, secure and hydraulically tension bolted connections
- Dismantle hydraulically torqued bolted connection systems
- Remove components from hydraulically torqued bolted connection systems
- Replace components in hydraulically torqued bolted connection systems
- Assemble and secure hydraulically torqued bolted connections
- Verify the integrity of the assembled joint

# **COURSE SYLLABUS**

- Health and Safety in Bolted Assembly / Disassembly
- Principles of Bolting
- Principles of Flanges
- Principles of Mechanical Seals
- Principles of Industrial Fasteners
- Principles of Compact Flanges
- Principles of Hub and Clamp Pipe Connections
- Principles of Torque Tightening
- Alternatives to Torque
- Flange Joint Assembly Techniques
- Bolted Joint Assembly using Manual Torque Equipment
- Bolted Joint Assembly Using Hydraulic Torque Wrenches
- Bolted Joint Assembly Using Bolt Tensioning Equipment

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